

Work Order ID: ~~75188~~

75188

Page 1

October-18-11 3:25:51 PM

Item ID: D3443-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lug

Start Date: 18/10/2011 Start Qty: 8.00

8

Cust Item ID:

Required Date: 04/11/2011 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 11/10/13

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3443	Rev C								

100

0.00

100

BAND SAW

11/12/13

10

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank 2.400 " long

110

0.00

110

HAAS CNC VERTICAL MACHINING #1

HAAS punch

Memo

0.00

HAAS CNC vertical machine #1

Machine as per Folio FA587 Rev: & Dwg D3443 Rev:

cd 11/12/14 10

issue P10 to Archer. P10:15679
machine as per dwg D 3443 REV.C

120

0.00

120

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

QC'd & inspect for transit damage
attached c/c to W/O

11/21/13 (7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75188

75188

Page 2

October-18-11 3:25:51 PM

Item ID: D3443-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lug
Start Date: 18/10/2011 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 04/11/2011 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				(X7)	(3)		Pto →
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>WA</u> Memo	0.00 0.00		59		80	8	12/08/22	
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						ML5 12/08/23	


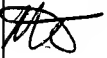



ME
12-08-23

W/O: 75188		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

See Pink Note
17-1756
Anchor Precision

Part No: D3443-1 PAR #: _____ Fault Category: Supplier NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/08/21	140	Q4 + 3 Parts SCRAP by Supplier R.C. Supplier	 057042 12/08/21	SCRAP + Destroy Unable to Reuse. (Scrap tags attached)	 12-08-21	 12/08/21	 057042 12/08/21	 12/08/21

101.29 x 3 = 303.87
(plus 59 on 12/08/21)

NOTE: Date & initial all entries

Picklist Print

Page 1

October-18-11 3:25:56 PM

Work Order ID: 75188

75188

Parent Item:

D3443-1

D3443-1

Parent Item Name:

Aug

Start Date: 18/10/2011

Required Date: 04/11/2011

Start Qty: 8.00

Required Qty: 8.00

Comments:

A05.11.14New issueEC

IPP Rev:B Removed Tumbling 08-09-08 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M174B2.500X1.250

Purchased

No

100

f

32.8470

0.2

1.684211

M174B2 500X1 250

**

17-4 SS BAR 2.500 x 1.250

Location

Loc Qty

Loc Code

MAT050

32.847

114994

8.347

119028

24.5

2.0 f 11/12/13

D3443-1 P

X10

11/21 (7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

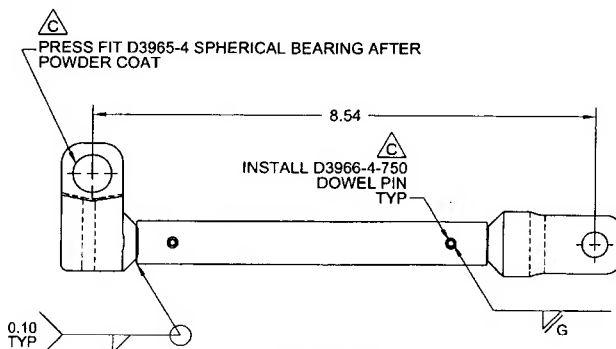
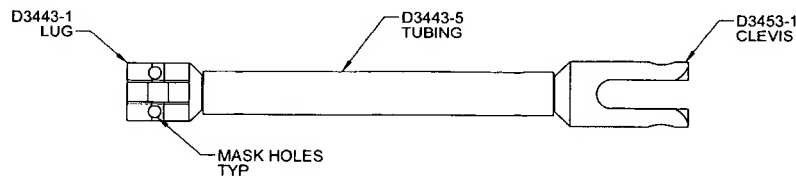
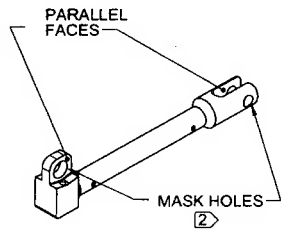
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3443-041

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
NO POWDER COAT IN HOLES
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 1.33 lbs
- 8) WELD PER DART QSI 004

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3443-041	STRUT WELDMENT ASSEMBLY
2	1	D3443-1	LUG
3	1	D3443-5	TUBING
4	1	D3453-1	CLEVIS
5	1	D3965-4	BEARING, SPHERICAL
6	2	D3966-4-750	PIN, DOWEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

35188 M.L.-J
11/10/18

RELEASED
09/06/25 M.P.

C	DRAWING UPDATED TO CURRENT STANDARDS. REVISED NOTE #2 (ZN A8-1, A8-2) 0.820 WAS 0.720 & 1.43 WAS 1.53 (ZN C2-3); 0.551 WAS 0.451 (ZN C1-3); R0.219 WAS R0.050 (ZN C4-3); D3965-4 WAS SPAENAU P/N (ZN C5-1, B5-2); D3966-4-750 WAS MCMASTER-CARR P/N (ZN B5-1); REF PAR 09-018	RF	09.06.25
B	ADDED -9 PIN; REMOVED BALL PLUNGER; REVISE TOLERANCE; & Ø0.125 WAS #30	RF	05.12.05
A	NEW ISSUE	RF	05.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.25		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3443** REV. C
SHEET 1 OF 4
TITLE
SCALE
STRUT WELDMENT ASSEMBLY NTS

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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

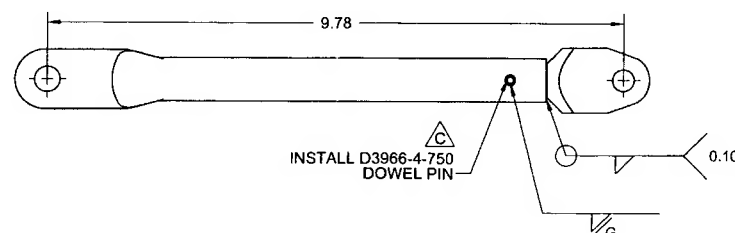
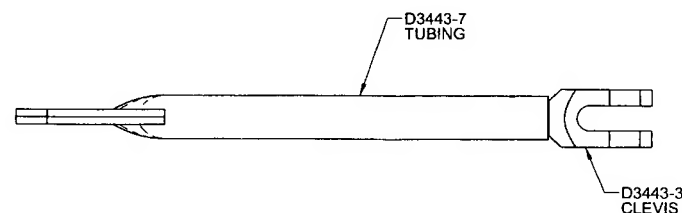
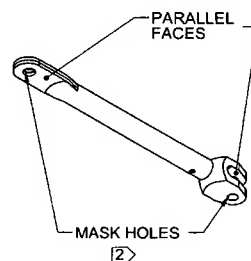
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

75188

ITEM	QTY -043	P/N	DESCRIPTION
1	X	D3443-043	STRUT WELDMENT ASSEMBLY
2	1	D3443-3	CLEVIS
3	1	D3443-7	TUBING
4	1	D3966-4-750	PIN

**D3443-043****RELEASED**
09/06/25/14**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
NO POWDER COAT IN HOLES
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.97 lbs
- 8) WELD PER DART QSI 004

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.		D3443	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STRUT WELDMENT ASSEMBLY	NTS
DATE	09.06.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

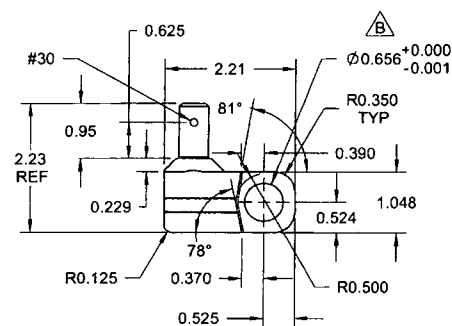
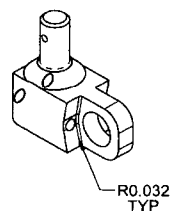
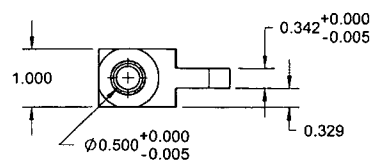
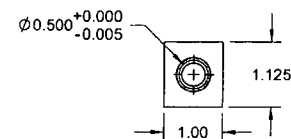
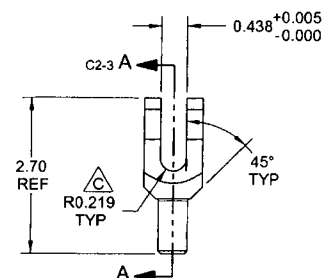
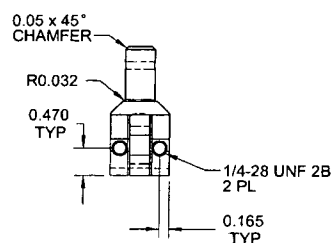
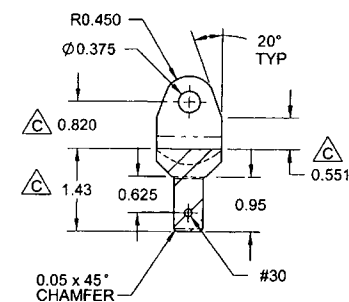
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries

75188

**D3443-1 LUG****D3443-3 CLEVIS****SECTION A-A C4-3****NOTES:**

- 1) MATERIAL: D3443-1 = 17-4 SS PER AMS 5604/5643 (REF DART SPEC M17-4B)
D3443-3 = AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3443-1 = 0.50 lbs
D3443-3 = 0.35 lbs

RELEASED
07/08/25/14

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.		D3443	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STRUT WELDMENT ASSEMBLY NTS	
DATE	09.06.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

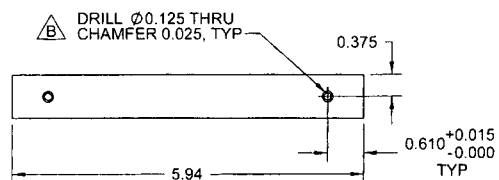
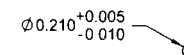
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

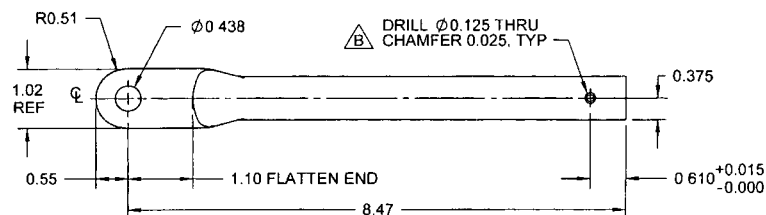
NOTE: Date & initial all entries

757 88

**D3443-5 TUBING****D3443-9 PIN****D3443-9 NOTES:**




- 1) MATERIAL: DELRIN II 150R OR ACETRON GP ACETAL (REF. DART SPEC M-DELRIN-R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

0.260 (+0.000/-0.030)

**D3443-7 TUBING****D3443-5/7 NOTES:**

- 1) MATERIAL: AISI 316/304 SS SEAMLESS TUBING (REF. DART SPEC M304TR0.750W.120)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.025 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3443-5 = 0.41 lbs
D3443-7 = 0.62 lbs

RELEASED
01/23/25

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO	REV. C
MFG. APPR.		D3443	SHEET 4 OF 4
APPROVED		TITLE	SCALE
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3065-5DART AEROSPACE LTD		Work Order:	75188
Description: Lug		Part Number:	D3443-1
Inspection Dwg: D3443	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.000	+/-0.010	1.000 1.000				
0.342	+0.000/-0.005	0.341				
0.329	+/-0.010	0.336				
Ø0.500	+0.000/-0.005	0.503				
2.21	+/-0.030	2.214				
Ø0.656	+0.000/-0.001	0.657				
0.625	+/-0.010	0.620				
0.95	+/-0.030	0.945				
2.230	+/-0.010	2.232				
0.229	+/-0.010	0.2285				
0.370	+/-0.010	0.371				
0.525	+/-0.010	0.527				
0.524	+/-0.010	0.525				
0.390	+/-0.010	0.390				
1.048	+/-0.010	1.053				
0.05 x 45°	+/-0.5°	0.44°				
R0.032	+/-0.010	0.032			24	
0.470	+/-0.010	0.467				
0.165	+/-0.010	0.167				
1/4-28UNF	N/A	✓				

Measured by:	Audited by:	Prototype Approval:	N/A
Date:	Date: 16/12/21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.07.11	New Issue	KJ/JLM	
B	09.11.04	Dwg Rev updated	KJ	

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



2228 Gladwin Cresent
Ottawa, Ontario
K1B 4S6

Phone # 613-899-2405

Packing Slip

Date	Invoice #
6/19/2012	154

Ship To
Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project
15679	6/19/2012	Federal Express	Archer	

Qty	Item Code	Description
7	Sales	D3443-1P Lug HST (ON) on sales



2228 Gladwin Cres.
Ottawa, Ontario
K1B 4S6

Telephone (613) 899-2405
Fax (613) 226-1719

Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

Po Number	Part Number	Quantities
15679	D3443-1P	7

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 15679 issued by Dart Aerospace Inc.

A handwritten signature in black ink, appearing to read "Alex Mazerolle", is written over a horizontal line.

Alex Mazerolle
President
Archer Precision Inc.
1393 Major Road,
Orleans Ontario
K1E 1H3

Inspection Report



Customer Name				QTY	DWG #	REV.	Part Name	Date	Lot#	Job #				
Dart Aerospace				10	D3443	C	Lug	06/12/12		477				
Page 1 of ____				Special Notes										
Inspection Interval all														
Item #	DWG. Dim	Tolerance	Operator First Off	QA First Off A R	QA Final A R	2	3	4	5	6	7	8	9	10
	Rev	C	✓	✓	✓									
	MAT	17-4	✓	✓	✓									
	SUB	none	✓	✓	✓									
	Deburr	yes	✓	✓	✓									
1	1.000	±0.010	1.000	✓	✓	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000
2	Ø0.500	+0/-0.005	.4975	✓	✓	.498	.497	.498	.496					
3	0.342	+0/-0.005	0.340	✓	✓	0.342	0.340	0.340	0.339	0.340	0.338	0.340	0.341	
4	0.329	±0.010	.3295	✓	✓									
5	R0.032	±0.010	PP	✓	✓									
6	0.625	±0.010	.625	✓	✓									
7	Ø0.128	-.001/+0.005	.128	✓	✓									
8	2.23	±0.030	2.23	✓	✓									
9	0.95	±0.030	.950	✓	✓									
10	0.229	±0.010	.229	✓	✓									
11	R0.125	±0.010	PP	✓	✓									
12	0.525	±0.010	.5277	✓	✓	.5277	.5277	.5277	.5277	.5277	.5277	.5277	.5277	
13	0.370	±0.010	PP	✓	✓									
14	78°	±0.5°	PP	✓	✓									
15	81°	±0.5°	PP	✓	✓									
16	2.21	±0.030	2.21	✓	✓	.6555	.6555	.6555	.6552	.6555	.6555	.6555	.6555	
17	Ø0.656	+0/-0.001	.6555	✓	✓									
18	R0.350	±0.010	PP	✓	✓									
19	0.390	±0.010	PP	✓	✓									
20	1.048	±0.010	1.050	✓	✓									
21	0.524	±0.010	.5227	✓	✓	.5227	.5227	.5227	.5227	.5227	.5227	.5227	.5227	
22	R0.500	±0.010	PP	✓	✓									
23	0.05	±0.030	.05	✓	✓									

Date of Issue July, 13, 2005.

SCRAP

Remarks 0.342 ^{+0.000}_{-0.005}

UNDER SIZED

Signed By [Signature]

Date JUNE 18/12

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SCRAP

Remarks BROKEN DRILL

Signed By [Signature]

Date JUNE 19/12

SCRAP

Remarks BROKEN DRILL

Signed By [Signature]

Date JUNE 19/12

24	45°	±0.5°
25	R.032	±0.010
26	0.470	±0.010
27	1/4-28	
28	2 PL	
29	0.165	±0.010

Work Order Summary

July-09-12 3:34:51 PM

Page 1 of 1

Criteria : Work Order ID: 75188 Item ID: D3443-1 Product Family MACHINING
Work Order Start Dates 10/18/11 to 10/18/11 11:59:59 PM Work Order Required Dates 11/04/11 to 11/04/11
11:59:59 PM

All References

Work Order Status Released

Work Order ID	75188	Required Qty	8.0000	Status Code	Released
Item ID	D3443-1	Accepted Qty	0.0000	Scrap Qty	0.0000

Item Name Lug

Current Acct Value \$101,290

Start Date 10/18/11 Required Date 11/04/11 Completed Date

Standard ** Actual ** ** Acct. Value ** ** Variance ** ** Variance % **

Direct Costs	Total	Each	Each	Each	Each
Material	\$123.854	\$0.000	\$13.054	\$13.054	100.00%
Labor	\$0.000	\$0.000	\$37.030	\$37.030	100.00%
Outplant	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Variable Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Fixed Burden	\$0.000	\$0.000	\$82.869	\$82.869	100.00%
Material Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
** Total **	\$123.854	\$0.000	\$132.953	\$132.953	

Item ID/Item Name	Required Qty	Issue Code	Issue Date	Issued Qty	Cost Amount
-------------------	--------------	------------	------------	------------	-------------

M174B2.500X1.250

17-4 SS BAR 2.500 x 1.250

1.6842

12/14/11

2.0000

\$123.854

Total Matl Amts: \$123.854

W/O
misary
12-07-11

JK

do you have this

?

DON'T HAVE.
A

Dart Aerospace Ltd

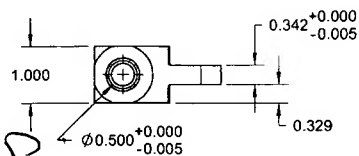
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

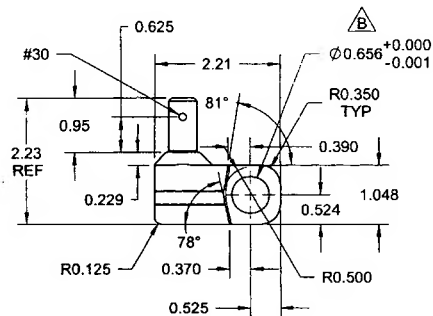
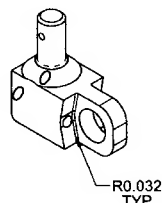
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

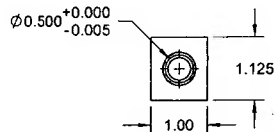
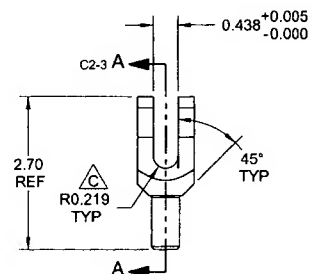
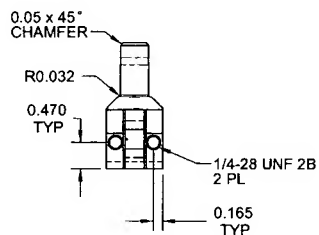


Dan P

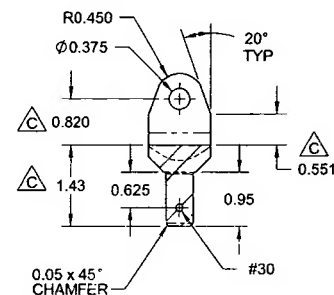
need to find



D3443-1 LUG



D3443-3 CLEVIS



SECTION A-A C4-3



NOTES:

- 1) MATERIAL: D3443-1 = 17-4 SS PER AMS 5604/5643 (REF DART SPEC M17-4B)
D3443-3 = AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3443-1 = 0.50 lbs
D3443-3 = 0.35 lbs

RELEASED
01/08/25/14

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.		D3443	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STRUT WELDMENT ASSEMBLY	NTS
DATE	09.06.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	